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(54) Title: **SILVER SOLDER OR BRAZING ALLOYS AND THEIR USE**

(57) Abstract: The present invention relates to silver solder or brazing alloys and to their use in making soldered joints in various grades of silver, particularly silversmithing grades. They alloys are of the Ag-Cu-Zn family containing at least 55 wt % Ag and from 0.5 to 3 wt% Ge. They can exhibit an advantageous combination of colour, flowability and corrosion resistance.

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